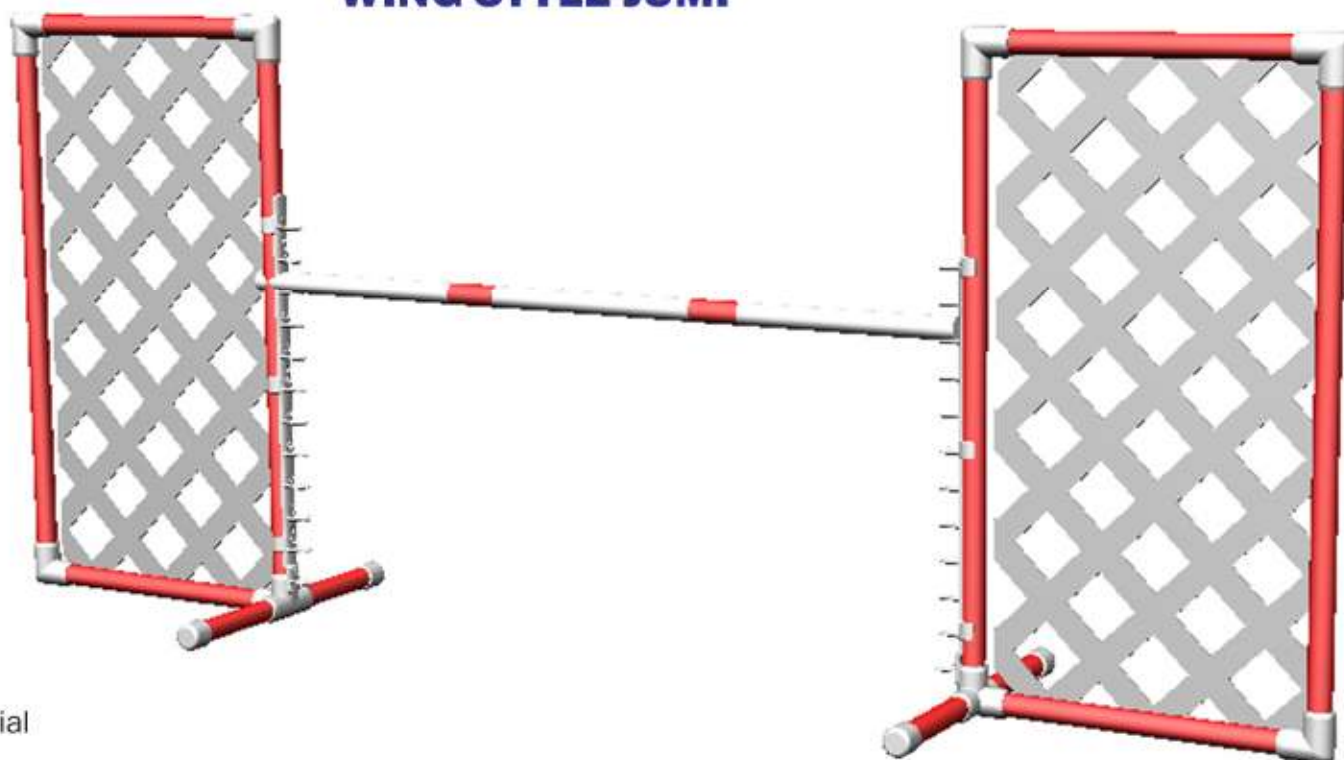




## PLANS WING STYLE JUMP



### Parts List:

Seven 1" PVC Color Pipe (36" long)  
One 1" PVC White Pipe (47.75" long)  
One Pair Clip And GO Jump Cup Strips  
Two 1" Four Way PVC Fitting  
Four 1" PVC End Caps  
Six 1" PVC Elbows  
One Paw Print Label Sheet  
One Bottle of Clear PVC Cement  
Two Plastic Lattice or Other Insert Material

### Directions:

Step #1: Cut four 9" long legs using 2 pieces of 36" PVC pipe  
Step #2: Cut four 33.5" long uprights using 4 pieces of 36" pipe  
Step #3: Cut four 18" long cross pieces using 2 pieces of 36" pipe  
Step #4: Using PVC Cement, glue legs to the uprights and cross pieces into a box. Do this by laying the pipe and fitting on a flat surface (this will help keep you wing square). Each box should use three elbows and one 4 way fitting. Orientate the 4 way fitting so that you can attach the legs as shown in diagram. Hint: Apply glue on the inside of the fitting and then insert the pipe.  
Step #5: Using PVC Cement, glue the legs into the 4 way fittings.  
Step #6: Using PVC Cement, glue the end caps onto the legs.  
Step #7: Attach Jump Cup Strips (see instructions on Jump Cup Strip packaging).  
Step #8: There are lots of options for the insert of the wing jumps. Poster board photos or fabric are just a couple. I've shown plastic lattice here. Each piece is 18" x 36". Attach using #10 button head Tek Screws at the top and bottom of frame.  
Step #9: Attach Paw Pring Labels to jump bar.  
Step #10: Go have fun with your dog!

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